

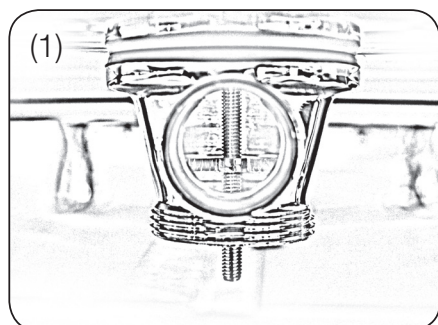
# Complete Kit - Exposed Plug & Chain Waste Fitting Instructions

## Products Supplied (Please Check)

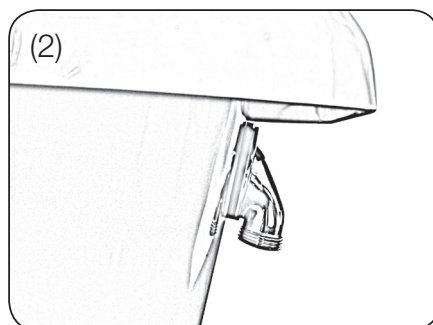
- |                            |                                  |
|----------------------------|----------------------------------|
| (1) Waste Connector        | (11+12) Pipe Nut                 |
| (2) Rubber Seal            | (13+14) Fibre Gasket             |
| (3) Fibre Seal             | (15+16) Rubber Pipe Seal         |
| (4) Waste Cover Plate      | (17) Chain Connector             |
| (5) Long Universal Screw   | (18) Chain                       |
| (6) Overflow Connector     | (19) Plug                        |
| (7) Rubber Seal            | (20) 'V' Chain Link              |
| (8) Overflow Cover Plate   | (21) Spare Short Universal Screw |
| (9) Medium Universal Screw | (22) Spare Long Universal Screw  |
| (10) Solid Chrome Pipe     | (23) Spare Rubber Seal           |

## Tools Required (Not Supplied)

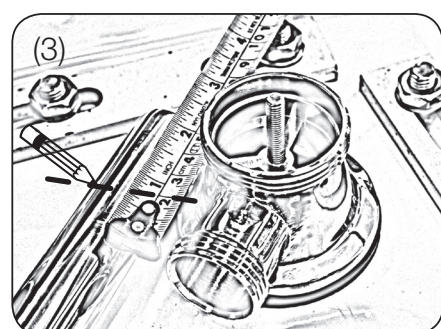
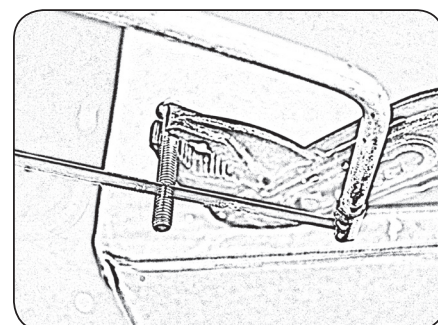
- Crosshead Screwdriver
- 26mm Pipe cutter or Hacksaw
- Adjustable Spanner
- Silicone Sealant
- Silicone Sealant Gun
- Pliers



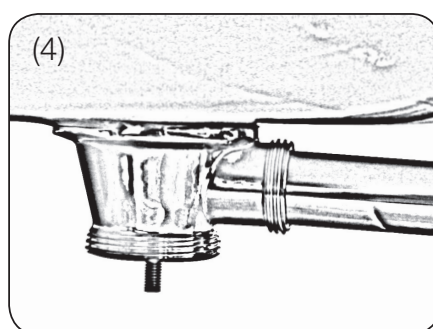
(1) Take the (1) Waste Connector and (2) Rubber Seal, place these on the underside of waste hole. Then from the inside of the bath lower the (3) Fibre Seal, (4) Waste Cover Plate into the waste hole and hand tighten (only) the (5) Long Universal Screw.



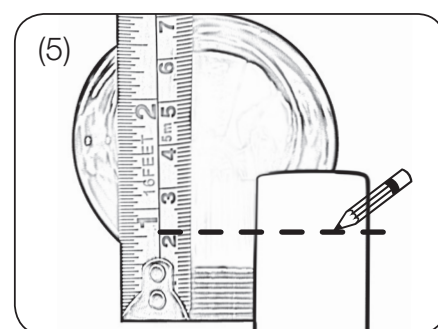
(2) Take (6) Overflow Connector and (7) Rubber Seal and place on outside of overflow. Then connect together from inside of the overflow using (8) Overflow Cover Plate and (9) Medium Universal Screw, hand tighten (only). This screw may need to be cut shorter to ensure a sealed connection. (This screw is universal to fit all bath thicknesses).



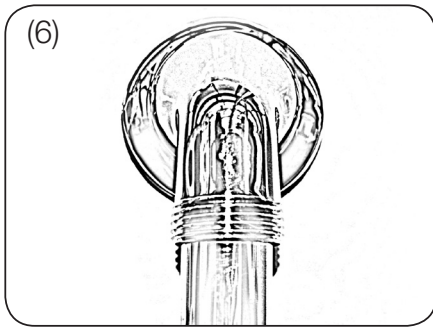
(3) Place the (10) Solid Chrome Pipe up against the (6) Overflow Connector, this will indicate where you need to cut the pipe to fit the (1) Waste Connector, approximately 20mm from end of thread, using a hacksaw or pipe cutter.



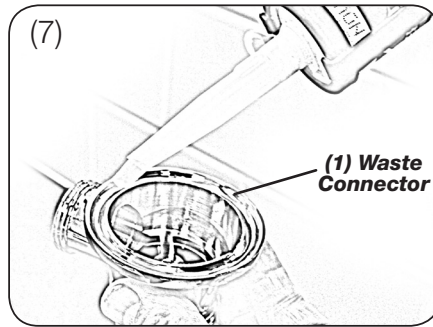
(4) Push the (10) Solid Chrome Pipe all the way inside the (1) Waste Connector, approximately 20mm, this will give you the alignment of where to cut the Solid Chrome Pipe to fit the Overflow Connector.



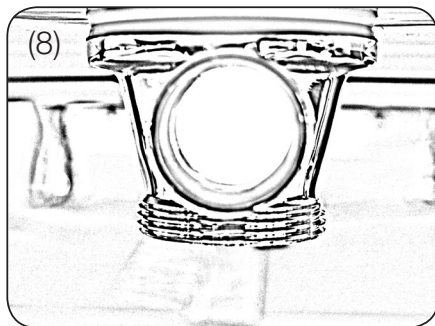
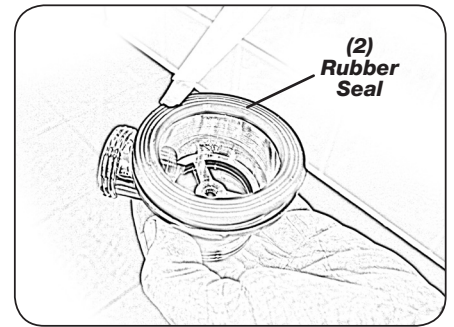
(5) Cut the (10) Solid Chrome Pipe, as shown approximately 20mm from the bottom of the thread, using a hacksaw or pipe cutter.



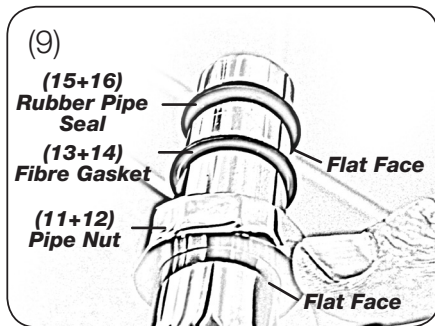
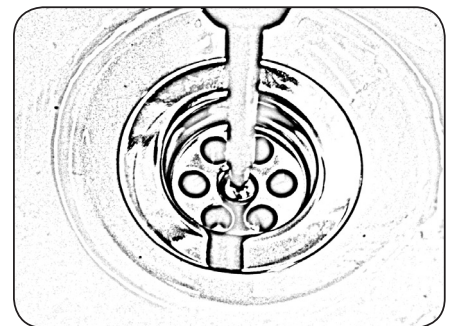
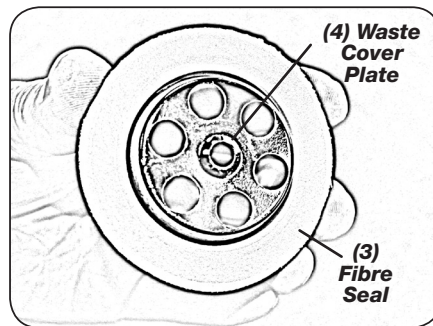
(6) Unscrew the hand tightened (9) Medium Universal Screw and slide the (6) Overflow Connector onto the (10) Solid Chrome Pipe, making sure that it aligns with the centre of the overflow of the bath.



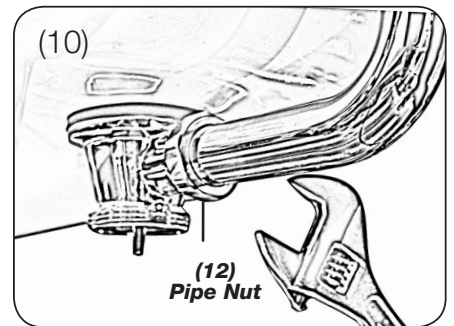
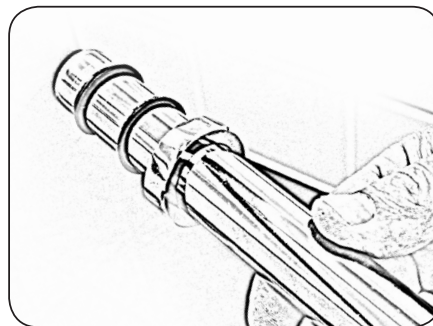
(7) Remove all pre-fitted parts to begin silicone sealing. Silicone seal (1) Waste Connector and (2) Rubber Seal, as shown.



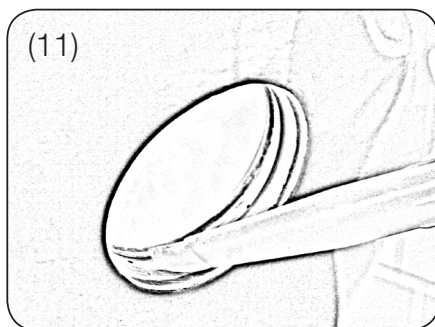
(8) Take the siliconed (1) Waste Connector and (2) Rubber Seal, place these on the underside of waste hole. Then from the inside of the bath lower the (3) Fibre Seal, (4) Waste Cover Plate into the waste hole and tighten the (5) Long Universal Screw with a screwdriver. Clean off any silicone overspill.



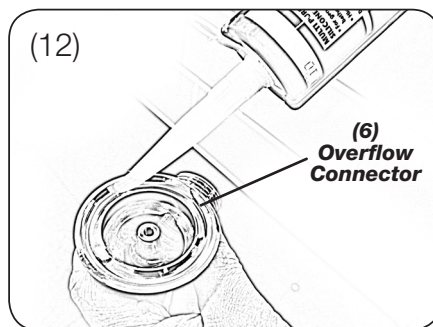
(9) Place onto both ends of (10) Solid Chrome Pipe, in this order, (11+12) Pipe Nut then (13+14) Fibre Gasket, followed by (15+16) Rubber Pipe Seal, as shown.



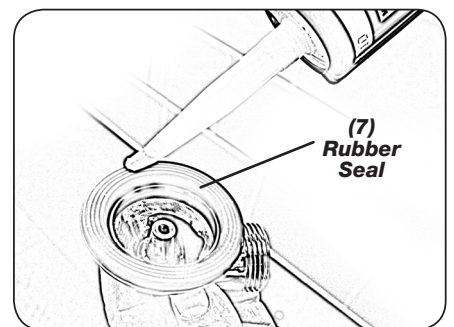
(10) Connect (10) Solid Chrome Pipe to (1) Waste Connector and tighten (12) Pipe Nut using an adjustable spanner.



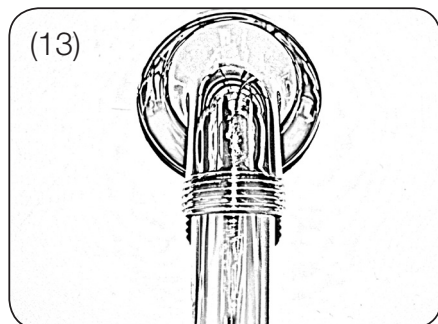
(11) Silicone seal inner of overflow hole, spreading all the way round evenly using your finger.



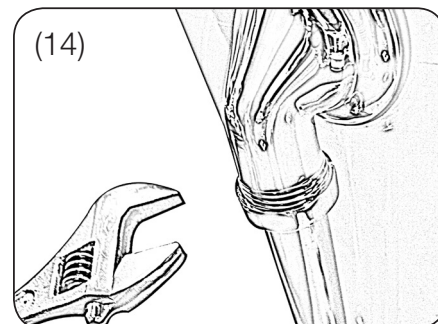
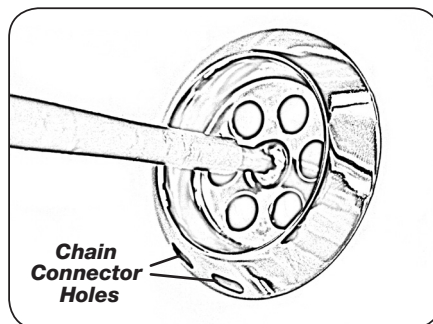
(12) Silicone seal (6) Overflow Connector and (7) Rubber Seal, as shown.



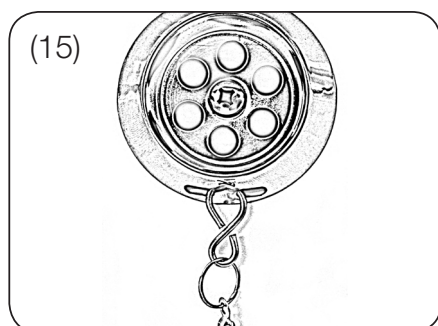




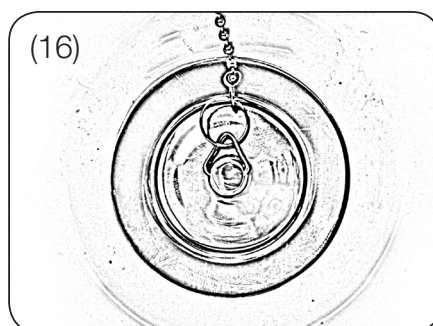
(13) Slide the (6) Overflow Connector onto the (10) Solid Chrome Pipe. Offer the (6) Overflow Connector to the overflow hole then attach together from the inside using the (8) Overflow Cover Plate, making sure the chain connector holes are facing downwards, then tighten the cut to fit (9) Medium Universal Screw using a screwdriver. Clean off any silicone overspill.



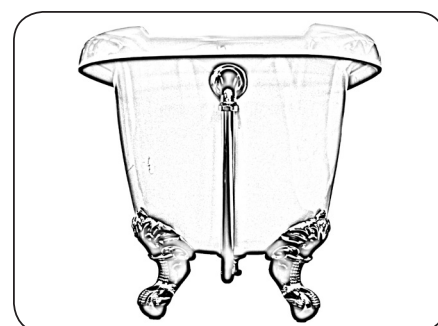
(14) Tighten (11) Pipe Nut using an adjustable spanner.



(15) Open the (17) Chain Connector link with pliers and thread through (8) Cover Plate holes, then squeeze back together with pliers.



(16) Open the (20) 'V' Chain Link with pliers and insert into the holes on the top of the (19) Plug and squeeze together with pliers.



(18) Depending on room temperature please allow for the silicone sealant to set before water testing. Please read the label on silicone tube.

## Caring for your bath

### Information about your bath

- This bath is made using 2 pieces of 5mm sanitary grade acrylic sheets.
- Both the inner and outer acrylic skins are then reinforced using resin bonded glass fibre strands.
- When the resin is cured it sets solid to give both acrylic skins an improved strength and rigidity.
- They are both then coated with thermal sheets so that the water in the bath has a longer heat retention.
- The inner and outer skins are then bonded together using a polyester based cast giving it a solid base.

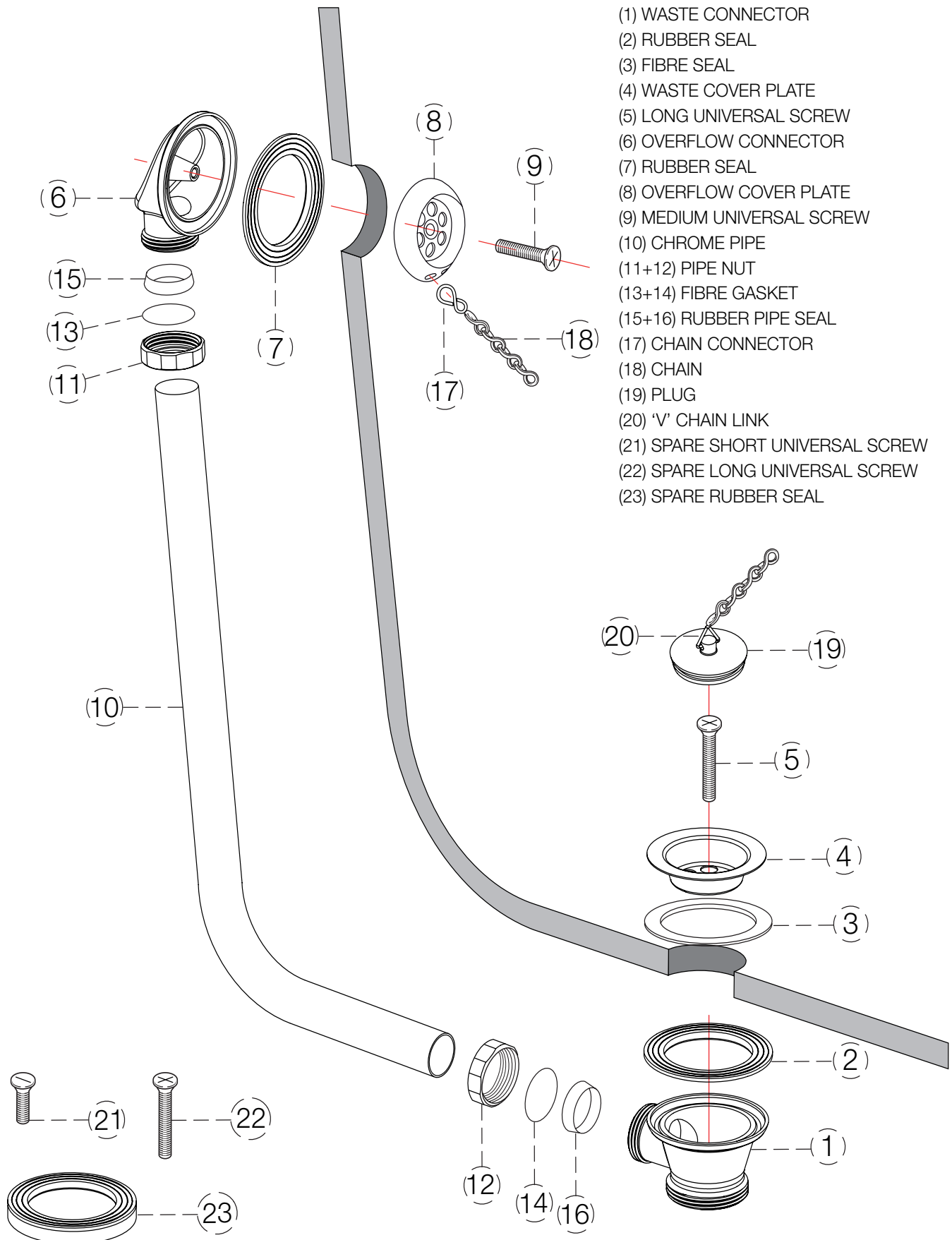
### How to care for your bath

- It is recommended each time you use your bath to cover the base of the bath with cold water before turning on the hot tap.
- Clean immediately after use with warm, soapy water and wipe dry.
- You should never use abrasive cleaners on your bath, they will scratch the surface of the acrylic, which will affect the appearance of the glossy look.
- For everyday cleaning we recommend using a soft damp cloth or just warm soapy water
- If you do scratch your bath we recommend using an enamel cleaning agent or car polish (T-Cut), this will help to restore your bath back to a lustre finish.
- Replace worn washers on dripping taps to prevent surface marking.
- **Warning** – Solvents such as paint stripper or nail varnish remover will damage the bath. Burning cigarettes will damage the bath.

**Important:** retain this information for future reference

**For further information, please e-mail Customer Services at [sales@roycemorgan.co.uk](mailto:sales@roycemorgan.co.uk)**

# Exposed Plug & Chain Waste Fitting Instructions



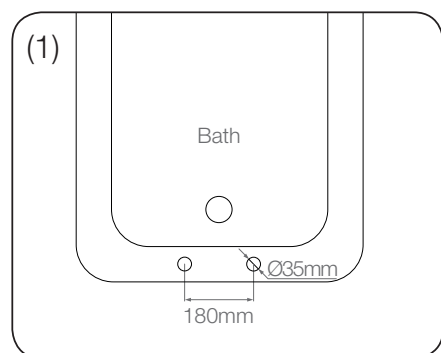
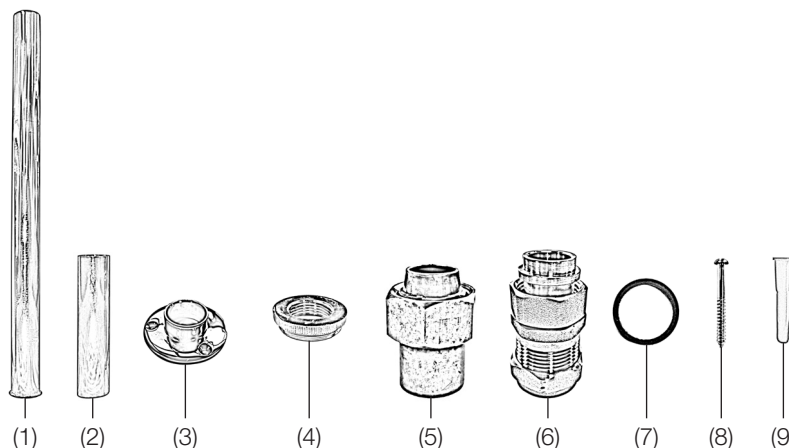
# Exposed Chrome Pipe Shrouds Fitting Instructions (*Under Edge*)

## Products Supplied (Please Check)

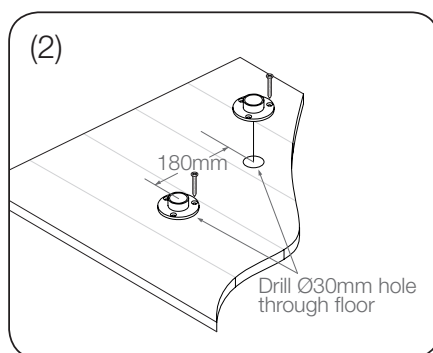
- (1) x2 Solid Chrome Stand Pipe
- (2) x2 Telescopic Chrome Stand Pipe
- (3) x2 Base Pipe Connector
- (4) x2 Tap Connector
- (5) x2 22mm Pipe Solder Connector
- (6) x2 22mm Pipe Compression Connector
- (7) x2 Fibre Washer
- (8) x6 Crosshead Screw
- (9) x6 Raw Plug

## Tools & Parts Required (Not Supplied)

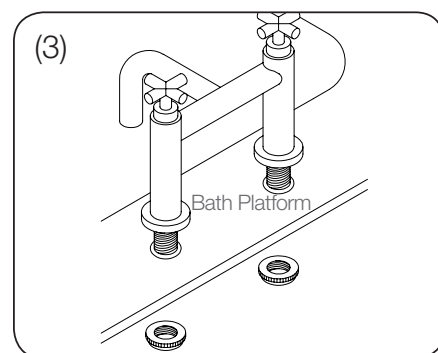
- |                    |                       |
|--------------------|-----------------------|
| Drill              | Solder                |
| 30mm Hole Cutter   | Crosshead Screwdriver |
| Adjustable Spanner | Pencil                |
| 22mm Copper Pipe   | Ruler/Tape Measure    |
| Soldering Gun      |                       |



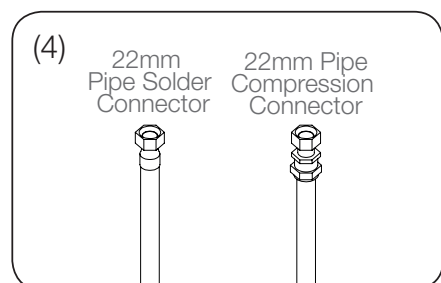
(1) If your bath does not have tap holes, drill two 35mm holes, with 180mm centres. Mark the floor 180mm centres directly below tap holes in bath.



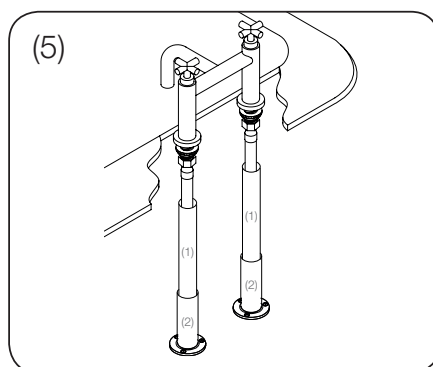
(2) Then drill with 30mm hole cutter. Place (3) Base Pipe Connector over the 30mm drilled hole and mark for fixings to floor. Drill 3 holes and fix using (8) Crosshead Screw and (9) Raw Plug. Repeat this step for other stand pipe.



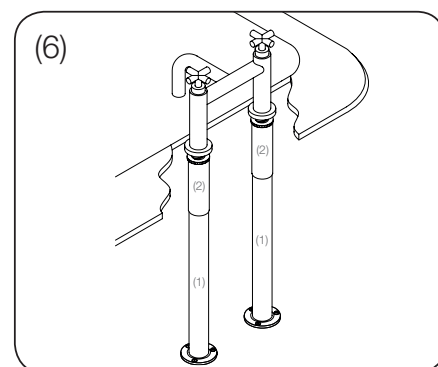
(3) Place taps on the bath platform so the tap tails go through the drilled holes. Now on the underside of the bath screw (4) Tap Connector tightly onto the tail of the tap.



(4) Now either solder a copper pipe to the (5) 22mm Pipe Connector or use (6) 22mm Pipe Compression Connector. Place copper pipe through the holes in the floor over the (1) Solid Chrome Stand Pipe and (2) Telescopic Chrome Stand Pipe.



(5) Connect either the (5) 22mm Pipe Connector or (6) 22mm Pipe Compression Connector to (4) Tap Connector.



(6) Now slide (2) Telescopic Chrome Stand Pipe over (1) x2 Solid Chrome Stand Pipe upto (4) x2 Tap Connector and tighten.